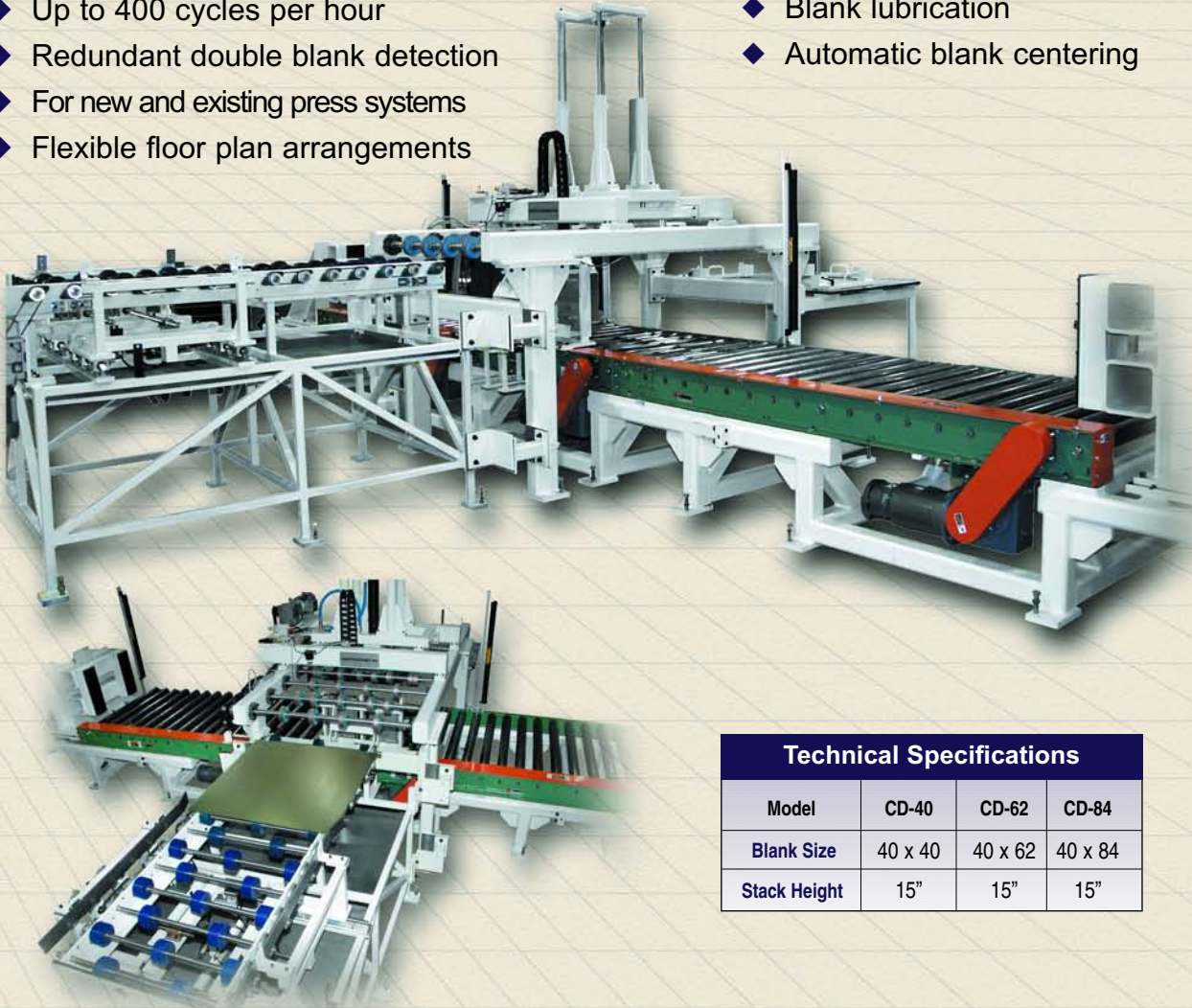


Blank Destacker maximizes throughput

- ◆ Vacuum or magnetic part lifting
- ◆ Up to 400 cycles per hour
- ◆ Redundant double blank detection
- ◆ For new and existing press systems
- ◆ Flexible floor plan arrangements

Optional Features:

- ◆ Blank lubrication
- ◆ Automatic blank centering



Technical Specifications			
Model	CD-40	CD-62	CD-84
Blank Size	40 x 40	40 x 62	40 x 84
Stack Height	15"	15"	15"

Capitol Technologies' blank destacking systems automatically destack and transfer blanks of virtually any size, shape or material for loading into transfer presses. The use of fanning magnets and integrated sensors for double blank detection ensures that only individual blanks are presented for loading.

A reversing conveyor rejects double blanks without operator intervention. Destacking motions can be integrated with new or existing press and transfer controls for maximum press utilization.

	Hess Industries, Inc. <small>metalforming process technologies</small>	2950 REDFIELD ROAD NILES MI 49120-4940	
		T 269.683.4182	F 269.683.1775
Hess Engineering hess-eng.com	Capitol Technologies hessonthe-fly.com	X-CEL Steel Fabricating hessindustries.com	Formitt Metal Labs formitt.com