

## Hydraulic Straight Side Presses



### Applications

Blanking, Trimming, Forming, Drawing, Coining, Extruding

### Tonnage Capacity

90-125-180-250-350-500 and 800 ton capacities are standard. Higher tonnage presses are available for custom solutions.

### Bed Sizes

30" x 42" through 60" x 100" with strokes ranging from 22" to 36" are available

### Optional Features:

- ◆ Cushions
- ◆ Part Strippers
- ◆ Shock Dampers
- ◆ Quick Die Change (QDC) Systems
- ◆ Blank Destack systems
- ◆ Coil feed systems
- ◆ Dies for all applications

### Integration Level

Stand-alone, Robotic Press Work Cells, Press Lines

### Force Trak™ Control

Press control for position, force and speed

Capitol Technologies' hydraulic straight side presses for medium to high volume production requirements incorporate field proven designs for blanking, trimming, forming, drawing, coining, and extruding applications. A variety of tonnage, stroke and bed size configurations are available to suit your needs.

Force Trak™ Control offers quick setup and performance feedback through a pendant-mounted Human Machine Interface (HMI).

Hydraulic units can be press crown or floor mounted to suit your floor space. Most installations do not require a pit.

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