

## Four Column Hydraulic Presses

### Applications

Blanking, Trimming, Forming, Drawing, Coining, Extruding

### Tonnage Capacity

40-60-90-125-180-250 and 350 ton capacities are standard. Higher tonnage presses are available for custom solutions.

### Bed Sizes

20" x 30" through 42" x 60" with strokes ranging from 18" to 30" are available

### Integration Level

Stand-alone, Robotic Press Work Cells, Press Lines

### Force Trak™ Control

Press control for position, force and speed

### Optional Features:

- ◆ Cushions
- ◆ Part Strippers
- ◆ Shock Dampers
- ◆ Quick Die Change (QDC) Systems
- ◆ Blank Destack systems
- ◆ Coil feed systems
- ◆ Dies for all applications

Capitol Technologies' four column hydraulic presses for low to medium volume production requirements incorporate field proven designs for blanking, trimming, forming, drawing, coining, and extruding applications. A variety of tonnage, stroke and bed size configurations are available to suit your needs.

Force Trak™ Control offers quick setup and performance feedback through a pendant-mounted Human Machine Interface (HMI).

Hydraulic units can be press crown or floor mounted to suit your floor space. Most installations do not require a pit.



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